

## Vibratory Bowl Feeder Estimate Request Sheet

For correct design and estimates, please complete the bold outlined sections, and supply three or more samples of the work pieces you intend to feed, along with associated drawings for reference.

Company Name			
Address	Postal code		
Person in charge	(Department)	Tel No.	
	(Name)	Fax No.	
End user			
Required quantity	Request delivery date	Date Month Year / /	

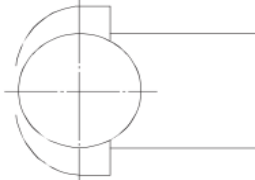
Estimation classification	1. Formal estimation	
	2. Rough estimation	
	3. Alignment judgment capability	
Requested reply date		/ /

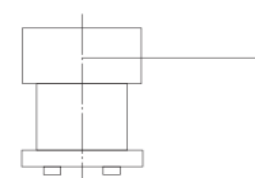
Receipt date	Date / Month / Year
Inquiry No.	
<b>Job description</b>	

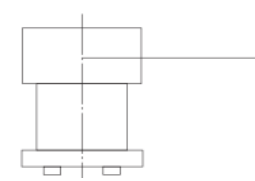
	Name	Code	Contact person	Code
Operation				
Customer				
End user				

Part shape and alignment posture

(top view)  
Feeding direction is commissioned to HUILIDE

(CW) 

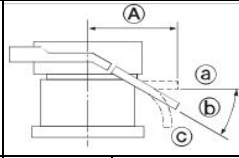
(CCW) 

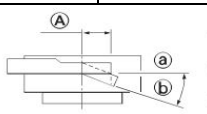
a view) 

Up  
Down

Work	Description/Material	/		
	Weight/Burr	g/Yes - No	Water-base	Rust prevention oil
Foreign matter/Residual liquid		Yes · No ( ) / Yes	oil-base	Cutting fluid
		NO	NO	Rinsing liquid
Feeding requirements	Feed rate	Max.	pcs/min/line	m/min/line
		Normal	pcs/min/line	m/min/line
		Min	pcs/min/line	m/min/line
	No. of Feeding lines	Lines	Success rate	%
Allowable noise level	dB(A scale)			

Power supply	Voltage	100V · 200V · V		
	Frequency	Your site 50-60Hz User's site 50-60Hz		
	Frequency conversion Yes · No	Work responsibility	You · User · <b>HUILIDE</b>	
Connected machines	Types	Assembling machine ( ) · Processing machine		
	Work capacity	Cycle time sec.	pcs .m/min	
Atmosphere	(Dust, mist) Present (temperature, humidity) high			

Attachments, etc.	Connecting chute	 <ul style="list-style-type: none"> <li>Ⓐ Horizontal top</li> <li>Ⓑ Downward * required</li> <li>Ⓒ Vertical fall</li> <li>Ⓐ ___ mm required</li> </ul>	
	Required		
	Not Required		
	Linear feeder	Type	LD- commissioned to <b>HUILIDE</b>
	Required · Not required · Commissioned to HUILIDE	Vibratory track length	mm
	Hopper	Type	Bowl inside type · Detached type · Commissioned to <b>HUILIDE</b>
	Required · Not required · Commissioned to HUILIDE	Tank material	Steel · Ss · Commissioned to <b>HUILIDE</b>
		Input amount	pcs/time hour/time
	Escapement	Type	a. Feeding works w/ enough intervals b. Above requirement + keeping a specific position
	Required · Not required	Control	Your company · <b>HUILIDE</b> (Control VAC DC V)
Compressed air	Available kg/cm <sup>2</sup> or more Unavailable		
Paint color	K-series	<b>HUILIDE</b> standard Silver and White	Particular color
	N-series		
Mount plate	Base plate, etc.	Gray (RAL 7035) White	
	Required · Not required	Base plate	
		Rack	Works outlet height mm
	Carrier	Slide handle	Required · Not required

Vibratory bowl feeder specifications	Intended unit type K-	commissioned to <b>HUILIDE</b>			
	Bowl	Type	Cascade · Straight wall · Cone · Dish · Commissioned to <b>HUILIDE</b>		
		Supplying direction	CW · CCW · Decided later		
		Material	Al · Ss · Commissioned to <b>HUILIDE</b>		
		Inside treatment	Polished · Urethane rubber coated · Commissioned to <b>HUILIDE</b>		
	Control of feeding over	System	a. Control in the bowl		
			b. Photosensor or proximity sensor		
		Sensor	Purchase	Your company · <b>HUILIDE</b>	
			Installation	Your company · <b>HUILIDE</b>	
		Control	Your company · <b>HUILIDE</b>		
Attachment opening	 <ul style="list-style-type: none"> <li>Ⓐ Horizontal discharge</li> <li>Ⓑ Downward * discharge</li> <li>Ⓐ ___ mm required</li> </ul>				

Repeat order	Original inquiry No. (serial No.)
Similar item has been shipped	Yes ( inquiry No. - ) No

Remarks	
	Projected budget

<b>Suzhou Huilide Machine Co., Ltd.</b> Address: No. 6, Fusheng Rd., Taiping Street, Xiangcheng, Suzhou, China, 215137 Tel: 86-512-6683 4790 Fax: 86-512-6683 4091 ext 808 Email: info@hldmachine.com www.hldmachine.com	Contact Person
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